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**Al Johnson**

*Vice President, Corporate Environment, Health and Safety*

Cargill Inc.

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Al Johnson is Vice President of Corporate Environment, Health and Safety at Cargill Inc. He oversees a global team responsible for EHS activities across Cargill's global footprint of over 1,300 facilities in 70 countries. The Corporate EHS team supports an embedded team of several hundred EHS professionals and are responsible for the execution of EHS activities at the plant level.

Johnson joined Cargill in 1987 after graduating from Iowa State University. He joined the Corn Milling business as an engineer trainee in Cedar Rapids, Iowa. The first six-years of Johnson's career were spent in Cedar Rapids, Iowa, where he completed his MBA at the University of Iowa. The next 12-years of his career were also in the Corn Milling business in various roles, including plant management, sales management, and BU operations management in Memphis, Dayton, and Minneapolis.

Prior to joining Cargill's SAP development project (Tartan) in 2008, Johnson spent three-years as the World-Wide Operations Manager for Dry Milling, Flavors and Juice. This role provided him with the opportunity to manage internationally in Europe and South America. Johnson's first role in Tartan was Design Lead for Plan to Produce, building an international team that designed the manufacturing processes for Tartan. In the fall of 2009, Johnson joined the Process Improvement (PI) Team in Tartan as the Team Lead.

Johnson's experience with process management started with the Process Development Group in Corn Milling. His experience in PI increased his knowledge of developing sustainable processes, as well as the change management required to effectively deploy new processes.

Prior to his current role, Johnson spent two-years creating a global shared service capability of servicing multiple functions in Cargill.